

As AP
Work Order ID 129481

129481

Page 1

Item ID: D3566-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Gasket Fwd & Aft
 Start Date: 2/11/15 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 2/13/15 Req'd Qty: 20.00 *20* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3566	Rev C

100	FLOW WATER JET	0.00				(24)		DC 15/02/13
100								
Waterjet	Memo	0.00						
FLOW CNC Waterjet	1-Cut as per Dwg D3566 Dwg Rev: <u>C</u> Prog Rev: <u>C</u> 2- Deburr if necessary							

110	QC2- Inspect parts off machine FAI/FAIB	0.00				(24)		DC 15/02/13
110								
QC	Memo	0.00						
Quality Control								

120	QC8- Inspect parts - second check	0.00				(24)		DAS 38 9-89
120								
QC	Memo	0.00						
Quality Control								

FEB 18 2015

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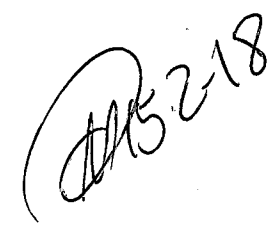
Page 2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>FP-061</u>	0.00							
130									
Packaging	Memo	0.00				x24	d	Ill	15/02/18
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

15/2/18 

 15-2-18

Picklist Print

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Work Order ID: 129481

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Parent Item: D3566-1

D3566-1

Parent Item Name: Gasket Fwd & Aft

Start Date: 2/11/15

Required Date: 2/13/15

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 07-03-08 ec
IPP Rev:B Added Drain Holes 07-07-09 JLM
IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	167.6685	0.911	21			

MNEO60S 063

NEOPRENE SHEET 0.063

**

2/15/02/13

Location

MAT052

M130840

Loc Qty

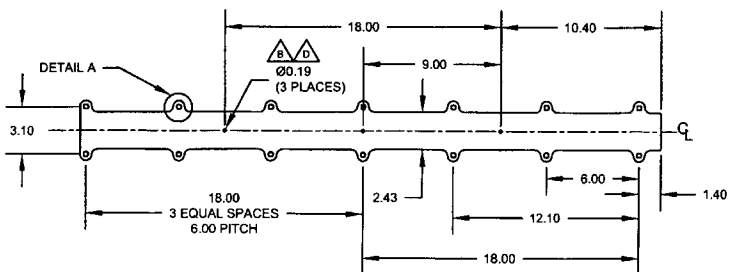
167.6685

167.6685

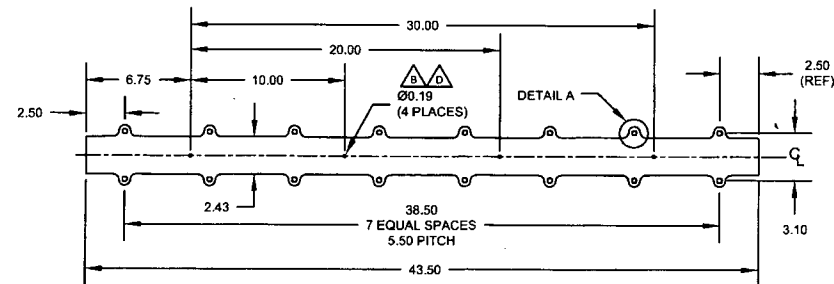
Loc Code

26-6666

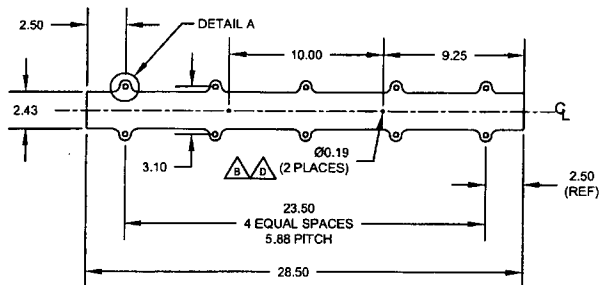
8 7 6 5 4 3 2 1



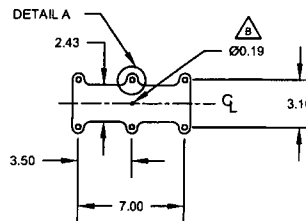
D3566-1 GASKET



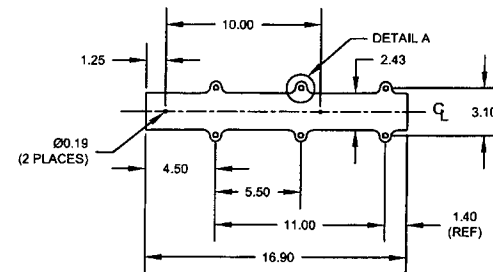
D3566-5 GASKET



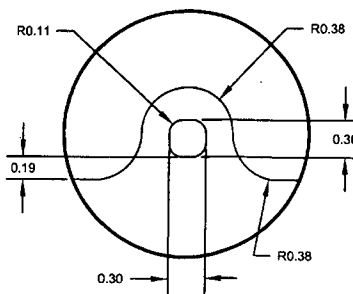
D3566-7 GASKET



D3566-13 GASKET



D3566-15 GASKET



DETAIL A
SCALE 1:1

WLO 129481

WEIGHTS:	
D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

RELEASED

07.08.21

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE TABLE IN ZONE A3
- 8) PARTS ARE SYMMETRIC ABOUT Q

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CB		
CHECKED	PH		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH	DRAWING NO.	REV. C
		D3566	SHEET 1 OF 1
		TITLE	SCALE
		GASKET	1:8
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